

Repairs Small Damage Easily | Prevents Structure Damaging Rot | Fast Curing | Tough Epoxy Does not Crack | Pebble or Smooth Finish |

KEY QP300

Quick Patch

WHITE EPOXY

Quart
KIT

KEY POLYMER CORPORATION

For Industrial Use Only

WARNING

May Cause Eye Injury & Skin Irritation Keep Out Of Reach Of Children.

Quick Patch (KEY QP300) materials (Part A & B) require no more than the usual industrial safety precautions. Follow the same good work practices as you would when using paints, finishes or adhesives, for example:

- Avoid contact with skin; wear gloves included in the kit; wash hands thoroughly after use.
- Wear glasses or goggles; if material contacts the eyes, seek medical attention immediately.
- Provide good ventilation.
- Do not smoke or eat while using product.
- Warm water and soap should be used to clean Quick Patch White Epoxy from skin.



For additional safety information refer to Safety Data Sheets on our website.



FOR ANY QUESTIONS, JUST CONTACT KEY POLYMER BEFORE STARTING THE JOB.

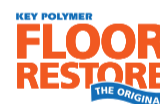
1-978-258-7110

www.KeyTransportationProducts.com

KEY POLYMER CORPORATION 17 Shepard Street, Lawrence, MA 01843 978-258-7110 www.KeyTransportationProducts.com

Engineered For The Long Haul

Laboratory tested and road proven, Key Polymer Transportation Products bring durable solutions to an industry in which safety, equipment up-time and cargo protection are constant challenges. For more than 50 years, Key Polymer Corporation has been a highly regarded resource for transportation manufacturers and maintenance facilities across America. We put science-based solutions in the hands of those whose job it is to keep rigs on the road and revenues in the black. Key Polymer Corporation's growing family of transportation products has extended the duty-cycle of upwards of a million truck bodies and trailers and are the go to solution wherever safety, longevity and cargo integrity are top concerns.



KEY QP300 Quick Patch

WHITE EPOXY

Permanently repairs cuts and gouges in refrigerated trailer liners and FRP sidewalls

Repairs Small Damage Easily

Prevents Structure Damaging Rot

Fast Curing

Tough Epoxy Does not Crack

Pebble or Smooth Finish

Conditions of Sale:

Key Polymer does not accept any terms or conditions of sale or make any warranties, expressed or implied, other than those contained in this Statement or in any existing written contract between the seller and buyer covering Key Polymer Corporation Products.

Users responsibility:

Key Polymer product usage suggestions, bulletins and manuals cannot cover all possible situations which the user may experience during processing. Each aspect of your operation should be examined if or where additional precautions or procedures may be necessary. All health and safety information contained in Key Polymer's Material Safety Data Sheets for the products being used should be provided to all employees with exposure to the product. It is the responsibility of the user to provide this information in this manner and to use the information to develop appropriate work practice guidelines and employee instructional programs.

Order Acceptance:

Orders are accepted upon the understanding that seller is not obligated to make delivery by any specified date nor liable for damage due to delay or failure in filling order caused by contingencies beyond its control. If delivery dates are specified, they are estimates only and not guaranteed. In the event of unreasonable delay in filling order, buyer may cancel same on written notice to seller, provided said order is not then in process of manufacture.

Excise Taxes:

The amount of excise taxes on the production, sale, delivery or transportation of material covered hereby shall be paid by the buyer.

Disclaimer of Liability:

As the conditions or methods of use are beyond our control, we do not assume any responsibility and expressly disclaim any liability for any use of this material. Information contained herein is believed to be true and accurate, but all statements or suggestions are made without warranty, express or implied, regarding accuracy of the information, the hazards connected with the use of the material or the results to be obtained from the use thereof. Compliance with all applicable federal, state and local laws and regulations remains the responsibility of the user.

Buyer shall make an examination both as to quantity and quality of any material delivered hereunder immediately upon receipt and failure of buyer to give notice of any claims within 15 days after receipt of such material shall be an unqualified acceptance of such material and a waiver by buyer of all claims with respect hereto.

Liability Limitation:

Buyer assumes all risk and liability for the results obtained by the use of any material delivered by Key Polymer in the manufacturing processes of buyer or in combination with other substances in manufacturing and repair processes of buyer or in combination with other substances. No claim of any kind, whether as to material delivered or for non-delivery of material, shall be greater in amount than the purchase price of this material in respect of which such claim is made.

KEY QP300

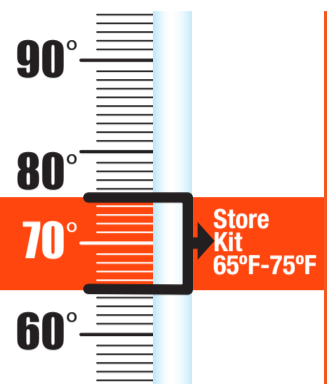
Quick Patch

WHITE EPOXY

Step 1 – Setting up the job

STEP 1

1. Store the QP 300 at a temperature of between 65°F and 75°F degrees for at least 24 hours.
2. If the work area is less than 65°F degrees, warm the trailer beforehand with a torpedo heater or the units own reefer unit.
3. The temperature must be between 65°F and 85°F degrees when you apply QP 300.



Step 2 – Clean and Prepare

STEP 2



1. Clean out the damaged area by removing any loose material.
2. After cleaning the area to be repaired, select a PEBBLED Sheet or SMOOTH Sheet from enclosed sheets, depending upon texture of panel surrounding damage.
3. Tape the correct sheet over the damaged area and then tape the flap up, out of the way.

Step 3 – Mixing

STEP 3

DO NOT MIX MORE THAN WHAT YOU CAN USE IN THIRTY MINUTES

1. **SMALL JOB:** For most jobs add an equal amount of PART A and PART B to a piece of cardboard or scrap wood.
- [OR]**
1. **LARGE JOB:** The quart kit is premeasured so you can add the contents of Part B container to the Part A container for large jobs that you will do immediately.
 2. Use your stir stick to thoroughly blend the mixture (for at least 3-5 minutes, depending on amount being mixed).
 3. Scrape the sides and push material out from the edges while mixing.

BEGIN APPLICATION IMMEDIATELY



Step 4 - Application

STEP 4

1. Apply mixture into damaged area with the plastic putty knife from the kit. Push it into the damaged area removing any excess. Work quickly before QP300 starts to cure and becomes sticky.

2. **PEBBLE GRAIN:** Drop the PEBBLE sheet over the repair and use the special bristle brush from the kit to gently press the pebbled texture sheet into the wet QP300. Do not use the plastic putty knife, as it will flatten out the grain.

[OR]

SMOOTH PANEL: Drop the SMOOTH sheet over the repair and use the plastic putty knife included in the kit to even out the sheet.

3. Work all bubbles out, remove any excess from the surrounding area with a solvent wet rag.
4. QP300 Quick Patch cures to a hard, but flexible and durable glossy finish. Wait at least one hour to cure at temperatures above 65°F (Colder temperature slows curing) and then gently remove the sheet.



NOW YOUR REPAIR IS COMPLETE!